



Radiator Blowout: Trommel Screen

Standard Operating Procedure

**REFUSE
DISPOSAL
DIVISION**

Greens Processing

Periodic radiator blowout is essential! By keeping the cooling system free from dust, debris and trash, the operator ensures positive cooling. Benefits include long engine life, improved engine performance, reduced fuel consumption and exhaust emissions.

Morbark 747 Trommel Screen

1. Always allow five-minute cool down prior to engine shut-off.
2. Ensure you are wearing all safety gear (i.e., glasses, gloves, respirator, dust masks, etc.).
3. Blowout radiator, blowout engine compartment, blowout trommel tube roller assembly and air filters every ten (10) hours or sooner, as needed.
4. Ensure all indicators are in the green.

Benefit of Compliance to Instruction:

- Increased life span of machinery
- Increased productivity
- Reduced fuel consumption

Consequence of Non-Compliance to Instruction:

- Machinery breakdown -> high cost of replacement parts
- Reduced productivity
- Increased emissions
- Disciplinary action

Environmental Management System (EMS) –ISO 14001

PROCESS MAP #: GP-1.0

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